

GATEWAY INSTITUTE OF ENGINEERING AND TECHNOLOGY, SONIPAT

LESSON PLAN

Name of the Faculty : Mr. Narender Kumar

Discipline : Mechanical Engineering

Semester : 4th

Subject : Strength of Materials-2 (ME 206B)

Lesson Plan Duration : 15 Weeks (January 2018 to April 2018)

Work Load (Lectures) per week in hours: Lectures – 03, Tutorial – 01

| Week | Theory | |
|------|-------------|---|
| | Lecture Day | Topic (including assignment/ test) |
| 1st | 1 | Hoop & Longitudinal stresses in cylindrical vessel & their derivations under internal |
| | 2 | Hoop & Longitudinal stresses in spherical vessel & their derivations under internal |
| | 3 | Hoop & Longitudinal strains in cylindrical & spherical vessels |
| 2nd | 4 | Volumetric strains |
| | 5 | Concept and difference of thin and thick vessels |
| | 6 | Derivation of Lamé's equations |
| 3rd | 7 | Radial & hoop stresses in thick and compound cylinders |
| | 8 | Radial & hoop strains in thick and compound cylinders |
| | 9 | Radial & hoop stresses in spherical shells subjected to internal fluid pressure only |
| 4th | 10 | Radial & hoop strains in spherical shells subjected to internal fluid pressure only |
| | 11 | Definitions and basic concepts of strain energy |
| | 12 | Expressions for strain energy stored in a body when load is gradually |
| 5th | 13 | Suddenly and with impact |
| | 14 | Strain energy of beams due to bending |
| | 15 | Strain energy of beams due to pure shear |
| 6th | 16 | Horizontal shear and torsion |
| | 17 | Strain energy of beams due to beam deflections |
| | 18 | Castigliano's theorems |
| 7th | 19 | Maxwell theorems |
| | 20 | Various theories of elastic failures with derivations and graphical representations |
| | 21 | Applications to problems of 2-dimensional stress system with combined direct loading |
| 8th | 22 | Combined torsional and direct loading |
| | 23 | Stresses in Rotating Ring and Disc |
| | 24 | Hollow disc and solids disc |
| 9th | 25 | Stresses in rotating cylinders |
| | 26 | Hollow cylinders & solids cylinder |
| | 27 | Rotating discs of uniform strength |
| 10th | 28 | Stresses in open coiled helical spring subjected to axial loads |
| | 29 | Stresses in open coiled helical spring subjected to axial couples |
| | 30 | Combined action of axial loads and axial couples |
| 11th | 31 | Leaf springs |
| | 32 | Flat spiral springs |
| | 33 | Energy methods in determining spring deflection |
| 12th | 34 | Properties of beam cross section |
| | 35 | Product of inertia |

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| | 36 | Ellipse of inertia |
| 13th | 37 | Slope of the neutral axis |
| | 38 | Stresses & deflections |
| | 39 | Shear center and the flexural axis for I-section and channel section |
| 14th | 40 | Stresses in beam of initial large radius of curvature |
| | 41 | Position of neutral axis for rectangular |
| | 42 | Circular and trapezoidal sections |
| 15th | 43 | Stresses in crane hooks |
| | 44 | Stresses in circular rings subjected to tension or compression |
| | 45 | Revision (Previous year papers) |

Name of the Faculty : Mr. Jeetendra Kumar

Discipline : Mechanical Engineering

Semester : 4th

Subject : MANUFACTURING TECHNOLOGY (ME202B)

Lesson Plan Duration : 15 Weeks (January 2018 to April 2018)

Work Load (Lectures) per week in hours: Lectures – 03, Tutorial – 01

| Week | Theory | |
|------|-------------|---|
| | Lecture Day | Topic (including assignment/ test) |
| 1st | 1 | Steps involved in casting, advantages, limitations and applications of casting process, |
| | 2 | molding methods, molding materials and properties |
| | 3 | Design considerations in casting, gating system design |
| 2nd | 4 | Riser design, directional solidification in castings, problems |
| | 5 | Melting practice: Cupola, charge calculations, |
| | 6 | cleaning of casting, Fettling, |
| 3rd | 7 | defects in castings and their remedies, |
| | 8 | Shell molding, precision investment casting, |
| | 9 | permanent mold casting, die casting |
| 4th | 10 | centrifugal casting, and continuous casting |
| | 11 | Classification of metal forming processes, Nature of plastic deformation |
| | 12 | Hot working and cold working, |
| 5th | 13 | yield criteria and their significance, |
| | 14 | Principles of rolling roll passes roll pass sequences. |
| | 15 | Forging: process and defects, |
| 6th | 16 | Extrusion and other processes |
| | 17 | Extrusion principle, wire drawing, swaging, tube making. |
| | 18 | POWDER METALLURGY - Introduction |
| 7th | 19 | Production of Metallic Powder, |
| | 20 | Processing methods |
| | 21 | Design consideration for powder metallurgy |
| 8th | 22 | INTRODUCTION TO WELDING -Classification of welding process, Selection of a welding process, |

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| 8 th | 23 | Effect of welding parameters, |
| | 24 | Selection of electrodes and fluxes, Metal transfer & its importance in arc welding, |
| 9 th | 25 | Power sources for arc welding, Inspections and defects of weldments, |
| | 26 | Gas welding, |
| | 27 | Arc welding, Resistance welding |
| 10 th | 28 | OTHER WELDING PROCESSES: Introduction of thermit welding, |
| | 29 | electro slag welding, |
| | 30 | Electron beam welding, forge welding, |
| 11 th | 31 | friction welding, |
| | 32 | Diffusion welding, |
| | 33 | brazing and soldering |
| 12 th | 34 | Classification of sheet metal processes |
| | 35 | Press tool operations, shearing action, Principle, |
| | 36 | Process parameters,equipment and application of the following processes, a dashpot, |
| 13 th | 37 | power absorbed in bearings |
| | 38 | piercing, blanking, deep drawing, |
| | 39 | Spinning, stretch forming, |
| 14 th | 40 | embossing and coining, |
| | 41 | Sheet metal die design, problems. |
| | 42 | PLASTIC PROCESSING- Introduction, plastic materials, |
| 15 th | 43 | Extrusion of plastic, |
| | 44 | injection moulding,. |
| | 45 | Blow moulding |

Name of the Faculty : Mr. Lalit Kumar

Discipline:- B. Tech. (ME)

Semester : 4th

Subject : Material Science (ME 204 B)

Lesson Plan Duration: 15 Weeks (from January,2018 to April,2018)

Work Load (Lectures) per week in hours: Lectures – 03, Tutorial – 01, Practical- 02

| Week | Theory | | Practical D |
|------|------------|--|-------------|
| | Lecture Da | Topic (including assignment/test) | |
| 1st | 1st | Engineering Materials: Classification of engineering materials, | 1st |
| | 2nd | Property spectrum of engineering materials Crystal Geometry: | |
| | 3rd | space lattice,unit cell, Bravais crystal system, atomic packing fraction, | |
| 2nd | 4th | Miller indices, interplaner spacing | 2nd |
| | 5th | linear density, planer density, Numerical problems | |
| | 6th | Crystal Imperfections: Classification of Imperfections, , | |
| 3rd | 7th | line imperfection | 3rd |
| | 8th | Mixed dislocations, Characteristics of dislocation , | |
| | 9th | Sources of dislocation, their effects and remedies, phenomenon related to behaviour of dislocations, | |
| 4th | 10th | phenomenon related to behaviour of dislocations | 4th |
| | 11th | Surface imperfection, volume imperfection, whiskers | |
| | 12th | Solid solution, types of solid solution, phases | |

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| 5th | 13th | Gibb's Phase rule, Phase diagrams, unary and binary phase diagrams, | 5th |
| | 14th | Eutectic and eutectoid phase diagrams, peritectic and peritectoid phase diagrams | |
| | 15th | Microstructural changes, lever rule, Iron carbon system | |
| 6th | 16th | PHASE TRANSFORMATIONS: terminology, Strengthening mechanism, | 6th |
| | 17th | Cold and hot working, precipitation hardening, | |
| | 18th | Dispersion hardening, solid solution hardening, Recovery, re-crystallization and grain growth. | |
| 7th | 19th | re-crystallization and grain growth. | 7th |
| | 20th | Diffusion process, types of diffusion, laws of diffusion- Fick's first law and Fick's second law of diffusion | |
| | 21st | HEAT TREATMENT: purpose of heat treatment, microstructure of steel and iron, | |
| 8th | 22nd | Transformation in Steel and Critical cooling curve, Hardening, | 8th |
| | 23rd | annealing, normalizing | |
| | 24th | Stress relieving, tempering, carburizing, nitriding, | |
| 9th | 25th | Cyaniding, flame and induction hardening. | 9th |
| | 26th | Inelastic deformation, slip systems, critical resolved shear stress (crss) yielding | |
| | 27th | Strain hardening, bauschinger effect, frank read source, | |
| 10th | 28th | Anelastic behaviour, Viscoelastic behaviour | |
| | 29th | FRACTURE: Ductile fracture, brittle fracture, | |
| | 30th | Griffith theory of crack propagation, cleavage fracture, | |
| 11th | 31st | method of protection against fracture ,Ductile to brittle transition | |
| | 32nd | CORROSION AND OXIDATION: Corrosion,, | |
| | 33rd | types of corrosion | |
| 12th | 34th | laws of corrosion ,oxidation and its mechanism, passivity | |
| | 35th | Special type of corrosion, protection against corrosion and oxidation. | |
| | 36th | Fatigue, mechanism of fatigue, improving fatigue life, Creep, factor affecting creep | |
| 13th | 37th | mechanism of creep, creep resistant materials | |
| | 38th | Plain carbon steel, cast iron, effects of alloying elements on steel, | |
| | 39th | effects on alloying elements on non-ferrous metals, | |
| 14th | 40th | ferrous alloys, | |
| | 41st | non ferrous alloys, alloys in different applications, materials for special cases. | |
| | 42nd | Composite materials: introduction, laminates, reinforced | |
| 15th | 43rd | composite materials and their classification | |
| | 44th | particulate composites, flake composites, | |
| | 45th | whisker reinforced composites, hybrid composites, | |

Name of Faculty: Ms Surbhi gupta

Discipline:- ME,and CE

Semester: 4th

Subjects: Engineering Economics (MGT-201B)

Lesson Plan Duration: 15 Weeks (from January,2018 to April,2018)

Workload(Lecture/Practical) per week (in hours) : Lecture-03

| Week | Theory | |
|------|-----------|--|
| | Lecture D | Topic (including assignment/test) |
| 1st | 1st | Definition of economics |
| | 2nd | Nature of economic problem, micro and macro economics- their feature and scope |
| | 3rd | Production possibility curve, |

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| 2nd | 4th | Economic laws and their nature. |
| | 5th | Utility & its features |
| | 6th | Law of diminishing marginal utility |
| 3rd | 7th | Test |
| | 8th | Law of equi-marginal utility |
| | 9th | Its practical application and importance. |
| 4th | 10th | Meaning of demand, individual and market demand schedule, |
| | 11th | Law of demand |
| | 12th | shape of demand curves |
| 5th | 13th | Test |
| | 14th | Elasticity of demand and degrees of price elasticity of demand. |
| | 15th | Measurement of Elasticity of demand. |
| 6th | 16th | Factors effecting elasticity of demand |
| | 17th | Practical importance & application of the concept of elasticity of demand. |
| | 18th | Test |
| 7th | 19th | Concepts of cost-fixed cost, variable cost |
| | 20th | fixed cost, variable cost ,Average cost, marginal cost. |
| | 21st | money cost, real cost, opportunity cost. |
| 8th | 22nd | Shape of average cost,Marginal cost, total cost etc. In short run and long run |
| | 23rd | Meaning of production and factors of production |
| | 24th | law of variable proportions |
| 9th | 25th | law of return to scale |
| | 26th | Internal and external economics and Diseconomies of scale |
| | 27th | Test |
| 10th | 28th | Meaning of market |
| | 29th | Features of market |
| | 30th | Type of markets – perfect competition mainFeatures of these markets) |
| 11th | 31st | Monopoly(mainFeatures of these markets) |
| | 32nd | oligopoly(mainFeatures of these markets) |
| | 33rd | monopolistic competition (mainFeatures of these markets) |
| 12th | 34th | Test |
| | 35th | Supply and law of supply |
| | 36th | Role of demand & supply in price determination |
| 13th | 37th | Effect of changes in demand and supply on prices |
| | 38th | Nature And characteristics of Indian economy, |
| | 39th | Test |
| 14th | 40th | Privatization – meaning, merits and demerits. |
| | 41st | Globalization of India economy – merits and demerits |
| | 42nd | Elementary concept of WTO & Trips agreement |
| 15th | 43rd | Monitory policy |
| | 44th | Fiscal policy |
| | 45th | Test |

Name of Faculty: Mr. Nikhil Rohilla

Discipline:- B. Tech. (ME)

Semester: 4th

Subjects: Fluid Machines (ME 208B), Fluid Machines Lab (ME 214B)

Lesson Plan Duration: 15 Weeks (from January,2018 to April,2018)

Workload(Lecture/Practical) per week (in hours) : Lecture-04, Practicals -02 hours

| Week | Theory | | Practical D |
|------|------------|---|-------------|
| | Lecture Da | Topic (including assignment/test) | |
| 1st | 1st | Impulse – momentum principle, jet impingement - on a stationary flat plate | 1st |
| | 2nd | Inclined plate and a hinged plate, at the center of a stationary vane | |
| | 3rd | On a moving flat plate, inclined plate, a moving vane and a series of vanes | |
| 2nd | 4th | Jet striking tangentially at the tip of a stationary vane and moving vane(s), jet propulsion of ships. Problems | 2nd |
| | 5th | Classification – impulse and reaction turbines, water wheels | |
| | 6th | component parts, construction, operation and governing mechanism of a Pelton wheel, | |
| 3rd | 7th | work done, effective head, available head and efficiency of a Pelton wheel, | 3rd |
| | 8th | design aspects, speed ratio, flow ratio, jet ratio, | |
| | 9th | number of jets, number of buckets and working proportions | |
| 4th | 10th | Performance Characteristics, governing of impulse turbines. Problems | 4th |
| | 11th | Component parts, construction and operation of a Francis turbine | |
| | 12th | governing mechanism, work done by the turbine runner, | |
| 5th | 13th | working proportions and design parameters, | 5th |
| | 14th | slow, medium and fast runners, | |
| | 15th | degree of reaction, inward/outward flow reaction turbines, | |
| 6th | 16th | Performance Characteristics, Problems | 6th |
| | 17th | Component parts, construction and operation of a Propeller | |
| | 18th | Kaplan turbine, differences between the Francis and Kaplan turbines | |
| 7th | 19th | draft tube - its function and different forms, | 7th |
| | 20th | Performance Characteristics, Governing of reaction turbine | |
| | 21st | Introduction to new types of turbine, Deriaz (Diagonal), Bulb, Tubular turbines, | |
| 8th | 22nd | Problems | 8th |
| | 23rd | Dimensional homogeneity, Rayleigh's method and Buckingham's p-theorem | |
| | 24th | model studies and similitude, dimensionless numbers and their significance | |
| 9th | 25th | Unit quantities, specific speed and model relationships for turbines, scale effect, | 9th |
| | 26th | Cavitations – its causes, harmful effects and prevention | |
| | 27th | Thomas cavitation factor, permissible installation height, Problems. | |
| 10th | 28th | Function, construction and operation of Hydraulic accumulator | 10th |
| | 29th | hydraulic intensifier, hydraulic crane | |
| | 30th | hydraulic lift and hydraulic press, | |
| 11th | 31st | Fluid coupling and torque converter, | 11th |
| | 32nd | Hydraulic ram, | |
| | 33rd | Problems | |
| 12th | 34th | Classification, velocity vector diagrams and work done | 12th |
| | 35th | manometric efficiency, vane shape, head capacity relationship and pump losses, | |

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| | 36th | Pressure rise in impeller, minimum starting speed, design considerations, multi-stage pumps. | |
| 13th | 37th | Similarity relations and specific speed, net positive suction head | 13th |
| | 38th | cavitation and maximum suction lift, performance characteristics | |
| | 39th | Brief introduction to axial flow, mixed flow and submersible pumps, Problems. | |
| 14th | 40th | Construction and operational details, discharge coefficient, volumetric efficiency and slip | 14th |
| | 41st | work and power input, effect of acceleration and friction on indicator diagram (pressure – stroke length plot), | |
| | 42nd | separation, air vessels and their utility, rate of flow into or from the air vessel | |
| 15th | 43rd | maximum speed of the rotating crank, characteristic curves, | 15th |
| | 44th | Centrifugal vs reciprocating pumps, brief introduction to screw, gear, vane and radial piston pumps, Problems. | |
| | 45th | Revision (Previous year papers) | |

Name of faculty:- Mr. Vikram Kapoor (Theory) and Mr. Vikram Kapoor (Practical)

Discipline:- Mechanical

Semester:- 4th

Subject:- ENERGY CONVERSION (ME-210B)

:-ENERGY CONVERSION LAB (ME-216B)

Lesson Plan Duration:- 15 week (January 2018 to April 2018)

Work Load (Lecture/Practical) per week (in hours):- Lectures -03, Tutorial – 01, Practicals-02

| Week | Theory | | Practical (Date) |
|-----------------|-----------------|---|------------------|
| | Day | Topic (including assignment /test) | |
| 1 st | 1 st | Classification of fuels- solid, liquid & gaseous fuels | 1 st |
| | 2 nd | Combustion equation, Stoichiometric air-fuel ratio | |
| | 3 rd | Excess air, Orsat apparatus for exhaust & flue gas, Enthalpy and internal energy of combustion | |
| 2 nd | 1 st | Enthalpy of formation, Adiabatic flame temperature, Calorific values of fuel | 2 nd |
| | 2 nd | Assignment: Numerical of Fuel and combustion | |
| | 3 rd | Classification, comparison between fire and water tube boilers. Essentials of a good boiler, Cons | |
| 3 rd | 1 st | High pressure boilers-Benson, Lamont, Loeffler and Velox boilers. | 3 rd |
| | 2 nd | Boiler mountings and accessories. | |
| | 3 rd | Boiler performance, Natural& Artificial drafts, Chimney height | |
| 4 th | 1 st | Maximum draft and chimney efficiency, | 4 th |
| | 2 nd | Boiler heat balance sheet | |
| | 3 rd | Assignment-Numerical of Chimney height | |
| 5 th | 1 st | Carnot Vapour Cycle, Rankine vapour cycles | 5 th |
| | 2 nd | Effect of operating conditions on efficiency of Rankine cycle. | |
| | 3 rd | Rankine cycle with superheat, Rankine cycle with Reheat and regeneration | |
| 6 th | 1 st | Binary vapour cycle | 6 th |
| | 2 nd | Assignment: Numerical of Rankine cycle | |
| | 3 rd | Velocity and heat drop, Mass discharge through a nozzle | |

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| 7 th | 1 st | Critical pressure ratio and its significance | 7 th |
| | 2 nd | Effect of friction and nozzle efficiency | |
| | 3 rd | Supersaturated flow, Relationship between area, velocity & pressure in nozzle flow | |
| 8 th | 1 st | Assignment: Numerical of Nozzle ,Test | 8 th |
| | 2 nd | Classification of Impulse Turbine- Flow through blades | |
| | 3 rd | velocity diagram, power output and efficiency, Maximum blade efficiency of single stage impulse | |
| 9 th | 1 st | Compounding of impulse turbine. | 9 th |
| | 2 nd | Reaction Turbine-Flow through blades, degree of reaction, velocity diagram, power output, | |
| | 3 rd | Blade efficiency and blade height, Comparison of impulse and impulse reaction turbines | |
| 10 th | 1 st | Energy losses in steam turbines | 10 th |
| | 2 nd | Stage efficiency, Overall efficiency and reheat factor. | |
| | 3 rd | Condition for maximum blade efficiency for impulse and reaction turbine | |
| 11 th | 1 st | Governing of steam turbines | |
| | 2 nd | Assignment: Numerical of impulse turbine | |
| | 3 rd | Elements of a condensing plant, Types of condensers | |
| 12 th | 1 st | Comparison of jet and surface condensers. | |
| | 2 nd | Condenser vacuum | |
| | 3 rd | Sources of air leakage & its disadvantages | |
| 13 th | 1 st | Vacuum efficiency and condenser efficiency | |
| | 2 nd | Determination of mass of cooling water for jet and surface condensers | |
| | 3 rd | Cooling ponds and cooling towers | |
| 14 th | 1 st | Working of a single stage reciprocating air compressor , Calculation of work input with and with | |
| | 2 nd | Volumetric efficiency | |
| | 3 rd | Isothermal efficiency, Advantages of multi stage compression | |
| 15 th | 1 st | Multi -stage compressor with Inter-cooling | |
| | 2 nd | Perfect Inter cooling | |
| | 3 rd | Optimum intercooler pressure | |

| Practical |
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| Topic |
| To study crystal structures with the help of ball model. |
| To study crystal structures and crystals imperfections using ball models. |
| To study hardening (by quenching) of steel specimen by Jominy Test. |
| To observe effect of tempering temperature on the property |

| Practical |
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| Topic |
| To study the constructional details of a Pelton turbine and draw its fluid flow circuit. |
| To draw the following performance characteristics of Pelton turbine-constant head, Constant-speed and constant efficiency curves. |
| To study the constructional details of a Francis turbine and draw its fluid flow circuit. |
| To draw the constant head, constant speed and constant efficiency performance Characteristics of Francis turbine. |
| To study the construction details of a Kaplan turbine and draw its fluid flow circuit. |
| To draw the constant head, speed and efficiency curves for a Kaplan turbine. |
| To study the constructional details of a Centrifugal Pump and draw its characteristic Curves. |
| To study the constructional details of a Reciprocating Pump and draw its characteristics Curves. |
| To study the construction details of a Gear oil pump and its performance curves. |
| To study the constructional details of a Hydraulic Ram and determine its various efficiencies. |
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| Practical |
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| Topic |
| To study low pressure boilers and their accessories and mountings. |
| To study high pressure boilers and their accessories and mountings. |
| To study the working of impulse and reaction steam turbines. |
| To find the condenser efficiencies. |
| To study and find volumetric efficiency of a reciprocating air compressor. |
| To study cooling tower and find its efficiency. |

To find calorific value of a sample of fuel using Bomb calorimeter.

To prepare heat balance sheet for given boiler.

To find dryness fraction of steam by separating and throttling calorimeter.

Calibration of Thermometers and pressure gauges.